

0 % complete

- = significant work remains
- = good progress... keep going
- = ready to submit



PROBLEM ANALYSIS - Application Guide



IMPORTANT: Record your PA in a KT Worksheet. Use this Guide to confirm the quality and completeness of your work.

1. State the Problem - Your Problem Statement should...

- Contain only ONE Object or group of similar/identical Objects (that has the problem) and only ONE Deviation (the problem it has)
- Be brief – no extraneous facts that better fit in other parts of the problem specification (e.g., Where, When or Extent data)
- Represent a deviation for which the cause is unknown

2. Specify the Problem - Your Problem Specification data should...

- Demonstrate an accurate understanding of the intent of each specification question, as described below:
- Reflect an accurate, factual, specific description of the symptoms of the problem in What, Where, When, Extent – IS/IS NOT format.
- Show the most closely related IS NOTs.
- Indicate if a specification question is Not Applicable [N/A] and why it doesn't apply to this problem.
- Indicate where a specification question is applicable, but requires additional data [NMD] to answer, and how/when it will be obtained.

NOTE: For the purposes of review of applications for KT badges, NMD's will usually *not* be accepted as they generally compromise the ability to test/confirm cause.

WHAT	Object	<input type="checkbox"/> IS – Specific model/part #s, colors, sizes, etc., of the thing that is off “Should”
		<input type="checkbox"/> IS NOT – Most closely-related model/part #s, colors, sizes, etc., that COULD have this problem, but DO NOT
	Defect	<input type="checkbox"/> IS – Description of the actual deviation from “Should” (ideally, attach a picture)
		<input type="checkbox"/> IS NOT – Closely-related deviations that COULD occur to the object, but DO NOT
WHERE	Geographic	<input type="checkbox"/> IS – All location(s) where defective object(s) are observed - Where would I go look at it?
		<input type="checkbox"/> IS NOT – Other closely-related locations where this object COULD have the defect but DO NOT .
	On Object	<input type="checkbox"/> IS – Described specifically or illustrated with a diagram, picture, etc.
		<input type="checkbox"/> IS NOT – Other closely-related locations or parts of the object where the defect COULD appear but DO NOT .
WHEN	First	<input type="checkbox"/> IS – First point in time at which this instance of the defect was observed (date and time).
		<input type="checkbox"/> IS NOT – Other closely-related points in time when this problem COULD have been <i>first</i> observed but WAS NOT .
	Since	<input type="checkbox"/> IS – Data for occurrence of the problem <i>after</i> it was first noticed; indicate pattern seen in data (continuous, periodic, sporadic or single instance). For periodic or sporadic, provide dates and times of subsequent occurrences.
		<input type="checkbox"/> IS NOT – Other patterns with which this problem COULD have occurred but DID NOT .
	Life Cycle	<input type="checkbox"/> IS – Stage in the lifecycle or function of the object during which the problem is first observed.
		<input type="checkbox"/> IS NOT – Closely-related stage(s) in the lifecycle or function of the object during which the defect COULD have been first observed but WAS NOT .
EXTENT	# of Objects	<input type="checkbox"/> IS – Actual count or percentage of the defective objects. Attach charts or graphs where applicable.
		<input type="checkbox"/> IS NOT – Count or percentage of the objects that COULD be defective but ARE NOT .
	Trend	<input type="checkbox"/> IS – Growth or shrinkage over time of the number of affected objects (stable, increasing or decreasing). Attach charts or graphs where applicable.
		<input type="checkbox"/> IS NOT – Other trends in the number of affected objects that COULD have been observed but WAS NOT .
	Size	<input type="checkbox"/> IS – Size or severity of the defective condition. Attach charts or graphs where applicable.
		<input type="checkbox"/> IS NOT – Other sizes or severities the defect COULD have exhibited but DID NOT .
	Trend	<input type="checkbox"/> IS – Growth or shrinkage over time of the size of the defective condition (stable, increasing or decreasing). Attach charts or graphs where applicable.
		<input type="checkbox"/> IS NOT – Other trends in the size of the defective condition that COULD have been observed but WAS NOT .
	# of Defects	<input type="checkbox"/> IS – Actual count of the number of defects on any one object, if multiple.
		<input type="checkbox"/> IS NOT – Other count(s) of the defect that COULD have appeared on any one object but DID NOT .
Trend	<input type="checkbox"/> IS – Growth or shrinkage over time of the number of defects per object. Attach charts or graphs where applicable.	
	<input type="checkbox"/> IS NOT – Other trends in the number of defects per object that COULD have been observed but WAS NOT .	

3. Look for Distinctions – Your Distinctions should...

- Represent features, characteristics or functionalities that are derived by comparing an ‘IS’ to its corresponding ‘IS NOT(s)’
- Be true only of the ‘IS’
- Be factual – visible or otherwise detectable, as opposed to inferences, or conclusions
- Be new information (not documented elsewhere in the Specification)

4. Look for Changes – Your Changes should...

- Be clearly related to a Distinction
- Be factual – not inferences or conclusions
- Be descriptive – the nature of the change
- Include documentation of when the change occurred (date/time)

5. Develop Possible Causes (whether from Experience or Distinctions & Changes) – Your Possible Causes should contain...

- One Object – the actual thing or circumstance that created the deviation
- One Defect – the part or variable of that thing or circumstance that created the deviation
- The mechanism – a description of how the object and defect created the deviation
- There are at least two Possible Causes listed.

6. Evaluate Possible Causes - Your Testing should demonstrate...

- Visible assumptions when a possible cause does not fully explain a pair of IS and IS NOT facts – any assumption needs to be clearly related to at least one IS/IS NOT pair
- Visible reasoning when a possible cause is eliminated - which IS and IS NOT fact(s) does it not explain and why.
- The Most Probable Cause as the remaining possible cause that either:
 - Best explains the entire problem specification (based on the number and/or reasonableness of the assumptions), OR,
 - Is the simplest to verify

7. Confirm True Cause - Your confirmation approach should...

- Attempt to confirm the assumptions from testing and/or the causal mechanism.
- Demonstrate that a range of methods was considered prior to locking onto one alternative
- Identify specific methods for confirmation. If confirmation was completed, attach data, analysis and conclusions.

8. Think Beyond the Fix - Your Think Beyond the Fix responses should demonstrate...

- Identify at least one other damage and location where this cause could have impact.
- Identify at least one other things that might need the fix and what problems the fix might cause.